## Chem-Impex International, Inc.

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**Shipping and Correspondence:** 

**Manufacturing site:** 935 Dillon Drive 825 Dillon Drive Wood Dale, IL 60191 Wood Dale, IL 60191

## Certificate of Analysis

38276 **Catalogue Number** 

002197-220112 **Lot Number** 

**Tolperisone hydrochloride Product** 

2,4'-Dimethyl-3-piperidinopropiophenone hydrochloride

**CAS Number** 3644-61-9

C<sub>16</sub>H<sub>23</sub>NO•HCl **Molecular Formula** 

**Molecular Weight** 281.82

White crystalline powder **Appearance** Clarity & Color Clear and colorless solution

**Solubility** It is very soluble in acetic acid, water and ethanol, soluble

acetic anhydride is slightly soluble in acetone, almost

insoluble in Indigo ether.

172.0 - 173.5 °C **Melting Point** 

< 20 ppm **Heavy Metals** 

Sulfate: < 0.005% Anion

5.1 pН

Absorbance: E1%/1cm (257 nm): 564 **UV Ratios** 

**Loss on Drying** 

Piperidine hydrochloride: < 0.1% **Related Substances** 

**Residue On Ignition** 0.02% 100% **Assay** 

Store at RT **Storage** 

**Remarks** See material safety data sheet for additional information

For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier

Bala Kumar

**Quality Control Manager**