Chem-Impex International, Inc.

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Wood Dale, IL 60191 Wood Dale, IL 60191

Certificate of Analysis

Catalogue Number 38009

Lot Number 003483-091-23

Product Levocetirizine dihydrochloride

2-[2-[4-[(R)-(4-Chlorophenyl)phenylmethyl]piperazin-1-yl]ethoxy]

CAS Number 130018-87-0

Molecular Formula C₂₁H₂₅ClN₂O₃·2HCl

Molecular Weight 461.81

Appearance White powder

Solubility Freely soluble in water, soluble in ethanol 95% and in

methanol, it dissolves in dilute solution of alkali hydroxides

Heavy Metals < 20 ppm

Optical Rotation [a]_D²⁰ = 12.4 ° (C=1 in water at 365 nm) (On dried basis)

Infrared Spectrum Conforms to structure

UV Ratios As absorption maximum at about 230 nm.

Loss on Drying 0.40% (1 g by drying in an oven at pressure not exceeding

0.7 kpa)

Related Substances Any individual impurity : 0.15%

Total impurities: 0.24%

Sulfated Ash 0.08%

Assay 99.5% (On dried basis)

Other Enantiomer 1.59%

Chiral Purity 98.41% (ee) **Storage** Store at 2 - 8 °C

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Catalog Number: 38009 Lot Number: 003483-091-23

Remarks

See material safety data sheet for additional information

For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier

Bala Kumar

Quality Control Manager