Chem-Impex International, Inc.

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935 Dillon Drive

Wood Dale, IL 60191

825 Dillon Drive

Wood Dale, IL 60191

Certificate of Analysis

Catalogue Number 37852

Lot Number 003483-058-24

Product (S)-Citalopram oxalate

(S)-1-[3-(Dimethylamino)propyl]-1-(4-fluorophenyl)-1,3-

Escitalopram oxalate

CAS Number 219861-08-2

Molecular Formula $C_{20}H_{21}FN_2O \bullet C_2H_2O_4$

Molecular Weight 414.43

Appearance Off-white powder

Solubility Freely soluble in Methanol, Dimethyl sulphoxide. Sparingly

soluble in Water and Ethanol. Insoluble in heptane.

Heavy Metals < 20 ppm

Water Content (Karl

Fisher)

0.77%

Optical Rotation [a] $^{20}D = 11.99 \circ (C=1 \text{ in MeOH})$

Infrared Spectrum Conforms to structure

Related Substances Single maximum impurity: 0.03%

Total impurities: 0.09%

Sulfated Ash 0.04%
Other Enantiomer 1.3%

Purity by HPLC 100% (On anhydrous basis)

Chiral Purity 98.7% (ee) **Storage** Store at 2 - 8 °C

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Catalog Number: 37852 Lot Number: 003483-058-24

Remarks

See material safety data sheet for additional information

For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier

Bala Kumar

Quality Control Manager