Chem-Impex International, Inc.

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Manufacturing site: 935 Dillon Drive 825 Dillon Drive Wood Dale, IL 60191 Wood Dale, IL 60191

Certificate of Analysis

37576 **Catalogue Number**

003483-23009 **Lot Number**

Ambroxol hydrochloride **Product**

trans-4-[(2-Amino-3,5-dibromobenzyl)amino]cyclohexanol

23828-92-4 **CAS Number**

 $C_{13}H_{18}Br_2N_2O \bullet HCl$ **Molecular Formula**

Molecular Weight 414.57

White crystalline powder Light sensitive! **Appearance**

Solubility Sparingly soluble in water, soluble in methanol, practically

insoluble in dichloromethane

< 20 ppm **Heavy Metals**

5.36 pН

Conforms to structure **Infrared Spectrum**

Loss on Drying 0.12%

Related Substances Any impurity: 0.02%

Total impurities: 0.04%

0.05% **Sulfated Ash**

99.99% (On dried basis) **Purity by HPLC**

Store at 2 - 8 °C **Storage**

Remarks See material safety data sheet for additional information

For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier

Bala Kumar

Quality Control Manager