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SAFETY DATA SHEET

SECTION 1. CHEMICAL IDENTIFICATION

CATALOG #: 37430

NAME: (S)-(-)-Limonene

SYNONYMS: (S)-(-)-4-Isopropenyl-1-methylcyclohexene
(-)-*p*-Mentha-1,8-diene

24 HOUR EMERGENCY TELEPHONE: (800) 535-5053(USA)
352-323-3500 (INTERNATIONAL)

TO REQUEST AN MSDS: (800) 869-9290

CUSTOMER SERVICE: (630) 766-2112

SECTION 2. HAZARDS IDENTIFICATION

CLASSIFICATION OF THE SUBSTANCE OR MIXTURE

GHS CLASSIFICATION IN ACCORDANCE WITH 29 CFR 1910 (OSHA HCS)

FLAMMABLE LIQUIDS (CATEGORY 3), H226

SKIN SENSITISATION (CATEGORY 1), H317

ASPIRATION HAZARD (CATEGORY 1), H304

SHORT-TERM (ACUTE) AQUATIC HAZARD (CATEGORY 1), H400

FOR THE FULL TEXT OF THE H-STATEMENTS MENTIONED IN THIS SECTION, SEE SECTION 16.

GHS LABEL ELEMENTS, INCLUDING PRECAUTIONARY STATEMENTS

PICTOGRAM



SIGNAL WORD

DANGER

HAZARD STATEMENT(S)

| | |
|------|---|
| H226 | FLAMMABLE LIQUID AND VAPOUR. |
| H304 | MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS. |
| H317 | MAY CAUSE AN ALLERGIC SKIN REACTION. |
| H400 | VERY TOXIC TO AQUATIC LIFE. |

PRECAUTIONARY STATEMENT(S)

| | |
|--------------------|---|
| P210 | KEEP AWAY FROM HEAT/SPARKS/OPEN FLAMES/HOT SURFACES. - NO SMOKING. |
| P233 | KEEP CONTAINER TIGHTLY CLOSED. |
| P240 | GROUND/BOND CONTAINER AND RECEIVING EQUIPMENT |
| P241 | USE EXPLOSION-PROOF ELECTRICAL/ VENTILATING/ LIGHTING EQUIPMENT. |
| P242 | USE ONLY NON-SPARKING TOOLS |
| P243 | TAKE PRECAUTIONARY MEASURES AGAINST STATIC DISCHARGE. |
| P261 | AVOID BREATHING DUST/ FUME/ GAS/ MIST/ VAPOURS/ SPRAY. |
| P272 | CONTAMINATED WORK CLOTHING MUST NOT BE ALLOWED OUT OF THE WORKPLACE. |
| P273 | AVOID RELEASE TO THE ENVIRONMENT. |
| P280 | WEAR PROTECTIVE GLOVES/ EYE PROTECTION/ FACE PROTECTION. |
| P301 + P310 | IF SWALLOWED: IMMEDIATELY CALL A POISON CENTER/DOCTOR. |
| P303 + P361 + P353 | IF ON SKIN (OR HAIR): TAKE OFF IMMEDIATELY ALL CONTAMINATED CLOTHING. RINSE SKIN WITH WATER/SHOWER. DO NOT INDUCE VOMITING. |
| P331 | DO NOT INDUCE VOMITING. |
| P333 + P313 | IF SKIN IRRITATION OR RASH OCCURS: GET MEDICAL ADVICE/ ATTENTION. |
| P363 | WASH CONTAMINATED CLOTHING BEFORE REUSE. |
| P370 + P378 | IN CASE OF FIRE: USE DRY SAND, DRY CHEMICAL OR ALCOHOL- RESISTANT FOAM TO EXTINGUISH. |
| P391 | COLLECT SPILLAGE |
| P403 + P235 | STORE IN A WELL-VENTILATED PLACE. KEEP COOL. |
| P405 | STORE LOCKED UP. |
| P501 | DISPOSE OF CONTENTS/ CONTAINER TO AN APPROVED WASTE DISPOSAL PLANT. |

**HAZARDS NOT
OTHERWISE
CLASSIFIED (HNOC)
OR NOT COVERED
BY GHS**

NONE

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

MF: $C_{10}H_{16}$
MW: 136.23
CAS-NO. 5989-54-8
PURITY: $\geq 95\%$ (GC)

HAZARDOUS COMPONENTS

| COMPONENT | CLASSIFICATION | CONCENTRATION |
|------------------|---|---------------|
| (S)-(-)-Limonene | FLAM. LIQ. 3; SKIN SENS. 1; ASP. TOX. 1; AQUATIC ACUTE 1; H226, H317, H304, H400 M-FACTOR - AQUATIC ACUTE: 1 | $\leq 100\%$ |

FOR THE FULL TEXT OF THE H-STATEMENTS MENTIONED IN THIS SECTION, SEE SECTION 16.

SECTION 4. FIRST-AID MEASURES

DESCRIPTION OF FIRST AID MEASURES

GENERAL ADVICE CONSULT A PHYSICIAN. SHOW THIS SAFETY DATA SHEET TO THE DOCTOR IN ATTENDANCE. MOVE OUT OF DANGEROUS AREA.

IF INHALED IF BREATHED IN, MOVE PERSON INTO FRESH AIR. IF NOT BREATHING, GIVE ARTIFICIAL RESPIRATION. CONSULT A PHYSICIAN.

IN CASE OF SKIN CONTACT WASH OFF WITH SOAP AND PLENTY OF WATER. CONSULT A PHYSICIAN.

IN CASE OF EYE CONTACT FLUSH EYES WITH WATER AS A PRECAUTION

IF SWALLOWED DO NOT INDUCE VOMITING. NEVER GIVE ANYTHING BY MOUTH TO AN UNCONSCIOUS PERSON. RINSE MOUTH WITH WATER. CONSULT A PHYSICIAN.

MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED THE MOST IMPORTANT KNOWN SYMPTOMS AND EFFECTS ARE DESCRIBED IN THE LABELLING (SEE SECTION 2.2) AND/OR IN SECTION 11.

INDICATION OF ANY IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENT NEEDED

NO DATA AVAILABLE

SECTION 5. FIRE AND EXPLOSION DATA

EXTINGUISHING MEDIA

SUITABLE EXTINGUISHING MEDIA

SUITABLE EXTINGUISHING MEDIA
DRY POWDER DRY SAND

UNSUITABLE EXTINGUISHING MEDIA
DO NOT USE WATER JET.

SPECIAL HAZARDS ARISING FROM THE SUBSTANCE OR MIXTURE

CARBON OXIDES

ADVICE FOR FIREFIGHTERS

WEAR SELF-CONTAINED BREATHING APPARATUS FOR FIREFIGHTING IF NECESSARY.

FURTHER INFORMATION

USE WATER SPRAY TO COOL UNOPENED CONTAINERS.

SECTION 6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES

USE PERSONAL PROTECTIVE EQUIPMENT. AVOID BREATHING VAPOURS, MIST OR GAS. ENSURE ADEQUATE VENTILATION. REMOVE ALL SOURCES OF IGNITION. EVACUATE PERSONNEL TO SAFE AREAS. BEWARE OF VAPOURS ACCUMULATING TO FORM EXPLOSIVE CONCENTRATIONS. VAPOURS CAN ACCUMULATE IN LOW AREAS.

FOR PERSONAL PROTECTION SEE SECTION 8.

ENVIRONMENTAL PRECAUTIONS

PREVENT FURTHER LEAKAGE OR SPILLAGE IF SAFE TO DO SO. DO NOT LET PRODUCT ENTER DRAINS. DISCHARGE INTO THE ENVIRONMENT MUST BE AVOIDED.

METHODS AND MATERIALS FOR CONTAINMENT AND CLEANING UP

CONTAIN SPILLAGE, AND THEN COLLECT WITH NON-COMBUSTIBLE ABSORBENT MATERIAL, (E.G. SAND, EARTH, DIATOMACEOUS EARTH, VERMICULITE) AND

PLACE IN CONTAINER FOR DISPOSAL ACCORDING TO LOCAL / NATIONAL REGULATIONS (SEE SECTION 13).

REFERENCE TO OTHER SECTIONS

FOR DISPOSAL SEE SECTION 13.

SECTION 7. HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING

AVOID CONTACT WITH SKIN AND EYES. AVOID INHALATION OF VAPOUR OR MIST. KEEP AWAY FROM SOURCES OF IGNITION - NO SMOKING. TAKE MEASURES TO PREVENT THE BUILD UP OF ELECTROSTATIC CHARGE. FOR PRECAUTIONS SEE SECTION 2.2.

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES

KEEP CONTAINER TIGHTLY CLOSED IN A DRY AND WELL-VENTILATED PLACE. CONTAINERS WHICH ARE OPENED MUST BE CAREFULLY RESEALED AND KEPT UPRIGHT TO PREVENT LEAKAGE.

Store at RT

SPECIFIC END USE(S)

APART FROM THE USES MENTIONED IN SECTION 1.2 NO OTHER SPECIFIC USES ARE STIPULATED

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

CONTROL PARAMETERS

COMPONENTS WITH WORKPLACE CONTROL PARAMETERS

CONTAINS NO SUBSTANCES WITH OCCUPATIONAL EXPOSURE LIMIT VALUES.

EXPOSURE CONTROLS

APPROPRIATE ENGINEERING CONTROLS

HANDLE IN ACCORDANCE WITH GOOD INDUSTRIAL HYGIENE AND SAFETY PRACTICE. WASH HANDS BEFORE BREAKS AND AT THE END OF WORKDAY.

PERSONAL PROTECTIVE EQUIPMENT

EYE/FACE PROTECTION

FACE SHIELD AND SAFETY GLASSES USE EQUIPMENT FOR EYE PROTECTION TESTED AND APPROVED UNDER APPROPRIATE GOVERNMENT STANDARDS SUCH AS NIOSH (US) OR EN 166(EU).

SKIN PROTECTION

HANDLE WITH GLOVES. GLOVES MUST BE INSPECTED PRIOR TO USE. USE PROPER GLOVE REMOVAL TECHNIQUE (WITHOUT TOUCHING GLOVE'S OUTER SURFACE) TO AVOID SKIN CONTACT WITH THIS PRODUCT. DISPOSE OF CONTAMINATED GLOVES AFTER USE IN ACCORDANCE WITH APPLICABLE LAWS AND GOOD LABORATORY PRACTICES. WASH AND DRY HANDS.

FULL CONTACT

MATERIAL: NITRILE RUBBER

MINIMUM LAYER THICKNESS: 0.4 MM

BREAK THROUGH TIME: 480 MIN

MATERIAL TESTED:CAMATRIL (KCL 730, SIZE M)

SPLASH CONTACT

MATERIAL: NITRILE RUBBER

MINIMUM LAYER THICKNESS: 0.2 MM

BREAK THROUGH TIME: 60 MIN

MATERIAL TESTED:DERMATRIL P (KCL 743, SIZE M)

IF USED IN SOLUTION, OR MIXED WITH OTHER SUBSTANCES, AND UNDER CONDITIONS WHICH DIFFER FROM EN 374, CONTACT THE SUPPLIER OF THE CE APPROVED GLOVES. THIS RECOMMENDATION IS ADVISORY ONLY AND MUST BE EVALUATED BY AN INDUSTRIAL HYGIENIST AND SAFETY OFFICER FAMILIAR WITH THE SPECIFIC SITUATION OF ANTICIPATED USE BY OUR CUSTOMERS. IT SHOULD NOT BE CONSTRUED AS OFFERING AN APPROVAL FOR ANY SPECIFIC USE SCENARIO.

BODY PROTECTION

COMPLETE SUIT PROTECTING AGAINST CHEMICALS, FLAME RETARDANT ANTISTATIC PROTECTIVE CLOTHING, AND THE TYPE OF PROTECTIVE EQUIPMENT MUST BE SELECTED ACCORDING TO THE CONCENTRATION AND AMOUNT OF THE DANGEROUS SUBSTANCE AT THE SPECIFIC WORKPLACE.

RESPIRATORY PROTECTION

WHERE RISK ASSESSMENT SHOWS AIR-PURIFYING RESPIRATORS ARE APPROPRIATE USE A FULLFACE RESPIRATOR WITH MULTI-PURPOSE COMBINATION (US) OR TYPE ABEK (EN 14387) RESPIRATOR CARTRIDGES AS A BACKUP TO ENGINEERING CONTROLS. IF THE RESPIRATOR IS THE SOLE MEANS OF PROTECTION, USE A FULL-FACE SUPPLIED AIR RESPIRATOR. USE RESPIRATORS AND COMPONENTS TESTED AND APPROVED UNDER APPROPRIATE GOVERNMENT STANDARDS SUCH AS NIOSH (US) OR CEN (EU).

CONTROL OF ENVIRONMENTAL EXPOSURE

PREVENT FURTHER LEAKAGE OR SPILLAGE IF SAFE TO DO SO. DO NOT LET PRODUCT ENTER DRAINS. DISCHARGE INTO THE ENVIRONMENT MUST BE AVOIDED.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

INFORMATION ON BASIC PHYSICAL AND CHEMICAL PROPERTIES

| | |
|--|--|
| APPEARANCE | Slight yellow transparent liquid |
| ODOUR | NO DATA AVAILABLE |
| ODOUR THRESHOLD | NO DATA AVAILABLE |
| PH | NO DATA AVAILABLE |
| MELTING POINT/FREEZING POINT | |
| BOILING POINT | ? 170 °C |
| FLASH POINT | |
| EVAPOURATION RATE | NO DATA AVAILABLE |
| FLAMMABILITY (SOLID, GAS) | NO DATA AVAILABLE |
| UPPER/LOWER FLAMMABILITY OR EXPLOSIVE LIMITS | UPPER EXPLOSION LIMIT: 6.1 %(V) LOWER EXPLOSION LIMIT: 0.7 %(V) |
| VAPOUR PRESSURE | < 4 HPA AT 14.4 C |
| VAPOUR DENSITY | 4.7 - (AIR = 1.0) |
| RELATIVE DENSITY | 0.8400 - 0.8600 g/mL at 20 °C |
| WATER SOLUBILITY | NO DATA AVAILABLE |
| PARTITION COEFFICIENT: N- OCTANOL/WATER | NO DATA AVAILABLE |
| AUTO-IGNITION TEMPERATURE | NO DATA AVAILABLE |
| DECOMPOSITION TEMPERATURE | NO DATA AVAILABLE |
| VISCOSITY | NO DATA AVAILABLE |
| EXPLOSIVE PROPERTIES | NO DATA AVAILABLE |
| OXIDIZING PROPERTIES | NO DATA AVAILABLE |

OTHER SAFETY INFORMATION

| | |
|-------------------------|-------------------|
| RELATIVE VAPOUR DENSITY | 4.7 - (AIR = 1.0) |
|-------------------------|-------------------|

SECTION 10. STABILITY AND REACTIVITY

| | |
|------------------------------------|--|
| REACTIVITY | NO DATA AVAILABLE |
| CHEMICAL STABILITY | STABLE UNDER RECOMMENDED STORAGE CONDITIONS. |
| POSSIBILITY OF HAZARDOUS REACTIONS | NO DATA AVAILABLE |
| CONDITIONS TO AVOID | HEAT, FLAMES AND SPARKS. |

**INCOMPATIBLE
MATERIALS**

STRONG OXIDIZING AGENTS

**HAZARDOUS
DECOMPOSITION
PRODUCTS**

HAZARDOUS DECOMPOSITION PRODUCTS FORMED UNDER
FIRE CONDITIONS. - CARBON OXIDES
OTHER DECOMPOSITION PRODUCTS - NO DATA AVAILABLE
IN THE EVENT OF FIRE: SEE SECTION 5

SECTION 11. TOXICOLOGICAL INFORMATION

INFORMATION ON TOXICOLOGICAL EFFECTS

ACUTE TOXICITY

LD50 ORAL - RAT - > 5,000 MG/KG

INHALATION: NO DATA AVAILABLE

LD50 DERMAL - RABBIT - > 5,000 MG/KG

NO DATA AVAILABLE

**SKIN
CORROSION/IRRITATION**

SKIN - RABBIT
RESULT: NO SKIN IRRITATION
(OECD TEST GUIDELINE 404)

**SERIOUS EYE
DAMAGE/EYE IRRITATION**

EYES - RABBIT
RESULT: NO EYE IRRITATION
(OECD TEST GUIDELINE 405)

**RESPIRATORY OR SKIN
SENSITISATION**

- MOUSE
MAY CAUSE ALLERGIC SKIN REACTION.
(OECD TEST GUIDELINE 429)

**GERM CELL
MUTAGENICITY**

NO DATA AVAILABLE

CARCINOGENICITY

IARC:

NO COMPONENT OF THIS PRODUCT PRESENT AT LEVELS
GREATER THAN OR EQUAL TO 0.1% IS IDENTIFIED AS
PROBABLE, POSSIBLE OR CONFIRMED HUMAN
CARCINOGEN BY IARC.

NTP:

NO COMPONENT OF THIS PRODUCT PRESENT AT LEVELS
GREATER THAN OR EQUAL TO 0.1% IS IDENTIFIED AS A
KNOWN OR ANTICIPATED CARCINOGEN BY NTP.

OSHA:

NO COMPONENT OF THIS PRODUCT PRESENT AT LEVELS
GREATER THAN OR EQUAL TO 0.1% IS ON OSHA S LIST OF
REGULATED CARCINOGENS.

REPRODUCTIVE TOXICITY

NO DATA AVAILABLE

| | |
|---|---|
| SPECIFIC TARGET ORGAN TOXICITY - SINGLE EXPOSURE | NO DATA AVAILABLE |
| SPECIFIC TARGET ORGAN TOXICITY - REPEATED EXPOSURE | NO DATA AVAILABLE |
| ASPIRATION HAZARD | ASPIRATION MAY CAUSE PULMONARY OEDEMA AND PNEUMONITIS. |
| ADDITIONAL INFORMATION | RTECS: OS8350000 TO THE BEST OF OUR KNOWLEDGE, THE CHEMICAL, PHYSICAL, AND TOXICOLOGICAL PROPERTIES HAVE NOT BEEN THOROUGHLY INVESTIGATED. |

SECTION 12. ECOLOGICAL INFORMATION

| | |
|---|--|
| TOXICITY TOXICITY TO FISH | LC50 - PIMEPHALES PROMELAS (FATHEAD MINNOW) - 0.702 MG/L - 96 H (OECD TEST GUIDELINE 203) |
| PERSISTENCE AND DEGRADABILITY BIODEGRADABILITY | AEROBIC - EXPOSURE TIME 28 D RESULT: 85 % - READILY BIODEGRADABLE. (OECD TEST GUIDELINE 301D) |
| BIOACCUMULATIVE POTENTIAL | NO DATA AVAILABLE |
| MOBILITY IN SOIL | NO DATA AVAILABLE |
| RESULTS OF PBT AND VPVB ASSESSMENT | PBT/VPVB ASSESSMENT NOT AVAILABLE AS CHEMICAL SAFETY ASSESSMENT NOT REQUIRED/NOT CONDUCTED |
| OTHER ADVERSE EFFECTS | AN ENVIRONMENTAL HAZARD CANNOT BE EXCLUDED IN THE EVENT OF UNPROFESSIONAL HANDLING OR DISPOSAL. VERY TOXIC TO AQUATIC LIFE. |

SECTION 13. DISPOSAL CONSIDERATIONS

WASTE TREATMENT METHODS

| | |
|-------------------------------|--|
| PRODUCT | OFFER SURPLUS AND NON-RECYCLABLE SOLUTIONS TO A LICENSED DISPOSAL COMPANY. BURN IN A CHEMICAL INCINERATOR EQUIPPED WITH AN AFTERBURNER AND SCRUBBER BUT EXERT EXTRA CARE IN IGNITING AS THIS MATERIAL IS HIGHLY FLAMMABLE. CONTACT A LICENSED PROFESSIONAL WASTE DISPOSAL SERVICE TO DISPOSE OF THIS MATERIAL. |
| CONTAMINATED PACKAGING | DISPOSE OF AS UNUSED PRODUCT. |

SECTION 14. TRANSPORT INFORMATION

DOT (US)

| | |
|---------------------------|-----------|
| PROPER SHIPPING NAME: | DIPENTENE |
| UN NUMBER: | 2052 |
| CLASS: | 3 |
| PACKING GROUP: | III |
| REPORTABLE QUANTITY (RQ): | |
| POISON INHALATION HAZARD | NO |

IMDG

| | |
|-----------------------|-----------|
| PROPER SHIPPING NAME: | DIPENTENE |
| UN NUMBER: | 2052 |
| CLASS: | 3 |
| PACKING GROUP: | III |
| EMS-NO: | F-E, S-E |
| MARINE POLLUTANT: | YES |

IATA

| | |
|-----------------------|-----------|
| PROPER SHIPPING NAME: | DIPENTENE |
| UN NUMBER: | 2052 |
| CLASS: | 3 |
| PACKING GROUP: | III |

SECTION 15. REGULATORY INFORMATION

| | |
|----------------------------|---|
| SARA 302 COMPONENTS | THIS MATERIAL DOES NOT CONTAIN ANY COMPONENTS WITH A SECTION 302 EHS TPQ. |
|----------------------------|---|

SARA 313 COMPONENTS THIS MATERIAL DOES NOT CONTAIN ANY CHEMICAL COMPONENTS WITH KNOWN CAS NUMBERS THAT EXCEED THE THRESHOLD (DE MINIMIS) REPORTING LEVELS ESTABLISHED BY SARA TITLE III, SECTION 313.

SARA 311/312 HAZARDS FIRE HAZARD, ACUTE HEALTH HAZARD

MASSACHUSETTS RIGHT TO KNOW COMPONENTS NO COMPONENTS ARE SUBJECT TO THE MASSACHUSETTS RIGHT TO KNOW ACT.

PENNSYLVANIA RIGHT TO KNOW COMPONENTS

| | CAS # | REVISION DATE |
|------------------|-----------|---------------|
| (S)-(-)-Limonene | 5989-54-8 | |

SECTION 16. OTHER INFORMATION

FULL TEXT OF H-STATEMENTS REFERRED TO UNDER SECTIONS 2 AND 3.

| | |
|------|---|
| H226 | FLAMMABLE LIQUID AND VAPOUR. |
| H304 | MAY BE FATAL IF SWALLOWED AND ENTERS AIRWAYS. |
| H317 | MAY CAUSE AN ALLERGIC SKIN REACTION. |
| H400 | VERY TOXIC TO AQUATIC LIFE. |

MSDS LEGEND

| | |
|--------|--|
| MW: | MOLECULAR WEIGHT |
| MF: | MOLECULAR FORMULA |
| VOC: | VOLATILE ORGANIC COMPOUNDS |
| ACGIH: | AMERICAN CONFERENCE OF GOVERNMENTAL INDUSTRIAL HYGINISTS |
| CAS: | CHEMICAL ABSTRACTS SERIVE REGISTRY NUMBER |
| OSHA: | OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION |
| PEL: | PERMISSIBLE EXPOSURE LIMIT (OSHA) |
| TLV: | THRESHOLD LIMIT VALUE (ACGIH) |

IMPORTANT:

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