Chem-Impex International, Inc.

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935 Dillon Drive 825 Dillon Drive Wood Dale, IL 60191 Wood Dale, IL 60191

Certificate of Analysis

Catalogue Number 35332

Lot Number 002942-191101

Product Hesperidine methylchalcone

(E)-1-[4-[[6-O-(6-Deoxy- α -L-mannopyranosyl)- β -D-glucopyranosyl]

oxy]-2-hydroxy-6-methoxyphenyl]-3-(3-hydroxy-4-

methoxyphenyl)-2-propen-1-one

CAS Number 24292-52-2 Molecular Formula C₂₉H₃₆O₁₅

Molecular Weight 624.59

Appearance Yellow powder

Solubility Freely soluble in water; soluble in ethanol (96%); soluble

in acetone.

OdorOdorlessBulk density0.52 g/mLHeavy Metals< 10 ppmYeast and Mold< 10 / gOptical Rotation $[a]_D^{20} = -77 ^{\circ}$

Infrared Spectrum Conforms to structure

Loss on Drying 3.5%

Residual Solvents Methanol: 19 ppm

Ethanol: 12 ppm

E. Coli Absence in 1g

Microbial Count < 100 / g (TAMC)

Particle Size 100% pass thr' 80 mesh

Sulfated Ash 0.08%

Purity by UV 99.9% (Anhydrous substance)

Storage Store at RT

Additional Information Tapped density: 0.71 g/mL

Melamine: Negative

Certificate of Analysis

Catalog Number: 35332 Lot Number: 002942-191101

Remarks See material safety data sheet for additional information

For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier

Bala Kumar

Quality Control Manager