Chem-Impex International, Inc.

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Manufacturing site: 935 Dillon Drive 825 Dillon Drive Wood Dale, IL 60191 Wood Dale, IL 60191

Certificate of Analysis

33582 **Catalogue Number**

000424-200801-30223 **Lot Number**

Boc-(R)-2-Amino-2-methylbutyric acid **Product**

Boc-D-Isovaline

CAS Number 123254-58-0 $C_{10}H_{19}NO_4$ **Molecular Formula** Molecular Weight 217.26

White powder **Appearance**

 $[a]_D^{20} = -10.1 \circ (C=1 \text{ in CHCl}_3)$ **Optical Rotation**

Conforms to standard **Analysis by Mass Spectra**

Not identified **Residual Solvents Related Substances** Not identified

¹H NMR Conforms to structure

Chiral HPLC 100% (ee) **Other Enantiomer** Not detected

100% **Purity by HPLC**

Store at 2 - 8 °C **Storage**

Remarks See material safety data sheet for additional information

For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier

Bala Kumar

Quality Control Manager