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SAFETY DATA SHEET

SECTION 1. CHEMICAL IDENTIFICATION

CATALOG #: 33340

NAME: (1*R*,2*R*)-*N*,*N*'-Dimethyl-1,2-cyclohexanediamine

SYNONYMS: (R,R)-(-)-N,N-Dimethyl-1,2-diaminocyclohexane

trans-1,2-Bis(methylamino)cyclohexane

24 HOUR EMERGENCY

TELEPHONE:

(800) 535-5053(USA)

352-323-3500 (INTERNATIONAL)

TO REQUEST AN MSDS: (800) 869-9290

CUSTOMER SERVICE:

(630) 766-2112

SECTION 2. HAZARDS IDENTIFICATION

CLASSIFICATION OF THE SUBSTANCE OR MIXTURE

GHS CLASSIFICATION IN ACCORDANCE WITH 29 CFR 1910 (OSHA HCS) FLAMMABLE LIQUIDS (CATEGORY 4), H227

ACUTE TOXICITY, ORAL (CATEGORY 4), H302 SKIN CORROSION (CATEGORY 1B), H314 SERIOUS EYE DAMAGE (CATEGORY 1), H318

FOR THE FULL TEXT OF THE H-STATEMENTS MENTIONED IN THIS SECTION, SEE SECTION 16.

GHS LABEL ELEMENTS, INCLUDING PRECAUTIONARY STATEMENTS

PICTOGRAM

SIGNAL WORD DANGER

HAZARD STATEMENT(S)

H227 COMBUSTIBLE LIQUID H302 HARMFUL IF SWALLOWED.

H314 CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

PRECAUTIONARY STATEMENT(S)

P210 KEEP AWAY FROM HEAT/SPARKS/OPEN FLAMES/HOT

SURFACES. - NO SMOKING.

P264 WASH SKIN THOROUGHLY AFTER HANDLING.

P270 DO NOT EAT, DRINK OR SMOKE WHEN USING THIS

PRODUCT.

P280 WEAR PROTECTIVE GLOVES/ PROTECTIVE CLOTHING/ EYE

PROTECTION/ FACE PROTECTION.

P301 + P312 IF SWALLOWED: CALL A POISON CENTER OR DOCTOR/

PHYSICIAN IF YOU FEEL UNWELL.

P301 + P330 + P331 IF SWALLOWED: RINSE MOUTH. DO NOT INDUCE

VOMITING.

P303 + P361 + P353 IF ON SKIN (OR HAIR): REMOVE/ TAKE OFF IMMEDIATELY

ALL CONTAMINATED CLOTHING. RINSE SKIN WITH WATER/

SHOWER.

P304 + P340 IF INHALED: REMOVE VICTIM TO FRESH AIR AND KEEP AT

REST IN A POSITION COMFORTABLE FOR BREATHING.

P305 + P351 + P338 IF IN EYES: RINSE CAUTIOUSLY WITH WATER FOR SEVERAL

MINUTES. REMOVE CONTACT LENSES, IF PRESENT AND

EASY TO DO. CONTINUE RINSING.

P310 IMMEDIATELY CALL A POISON CENTER OR DOCTOR/

PHYSICIAN.

P321 SPECIFIC TREATMENT (SEE SUPPLEMENTAL FIRST AID

INSTRUCTIONS ON THIS LABEL).

P363 WASH CONTAMINATED CLOTHING BEFORE REUSE. P370 + P378 IN CASE OF FIRE: USE DRY SAND, DRY CHEMICAL OR

ALCOHOL-RESISTANT FOAM FOR EXTINCTION.

P403 + P235 STORE IN A WELL-VENTILATED PLACE. KEEP COOL.

P405 STORE LOCKED UP.

P501 DISPOSE OF CONTENTS/ CONTAINER TO AN APPROVED

WASTE DISPOSAL PLANT.

HAZARDS NOT NONE

OTHERWISE

CLASSIFIED (HNOC)

SECTION 3. COMPOSITION/INFORMATION ON INGREDIENTS

MF: $C_8H_{18}N_2$

MW: 142.24

CAS-NO. 68737-65-5

PURITY: $\geq 99\%$ (Chiral HPLC)

HAZARDOUS COMPONENTS

COMPONENT	CLASSIFICATION	CONCENTRATION
(1 <i>R</i> ,2 <i>R</i>)- <i>N</i> , <i>N</i> '-Dimethyl-1,2-cyclohexanediamine		
	FLAM. LIQ. 4; ACUTE TOX. 4;	-
	SKIN CORR. 1B; EYE DAM. 1;	
	H227, H302, H314	

FOR THE FULL TEXT OF THE H-STATEMENTS MENTIONED IN THIS SECTION, SEE SECTION 16.

SECTION 4. FIRST-AID MEASURES

DESCRIPTION OF FIRST AID MEASURES

GENERAL ADVICE CONSULT A PHYSICIAN. SHOW THIS SAFETY DATA

SHEET TO THE DOCTOR IN ATTENDANCE.MOVE OUT

OF DANGEROUS AREA.

IF INHALED IF BREATHED IN, MOVE PERSON INTO FRESH AIR. IF

NOT BREATHING, GIVE ARTIFICIAL RESPIRATION.

CONSULT A PHYSICIAN.

IN CASE OF SKIN TAKE OFF CONTAMINATED CLOTHING AND SHOES

CONTACT IMMEDIATELY. WASH OFF WITH SOAP AND PLENTY OF

WATER. CONSULT A PHYSICIAN.

IN CASE OF EYE RINSE THOROUGHLY WITH PLENTY OF WATER FOR AT

CONTACT LEAST 15 MINUTES AND CONSULT A PHYSICIAN.

.CONTINUE RINSING EYES DURING TRANSPORT TO

HOSPITAL.

IF SWALLOWED DO NOT INDUCE VOMITING. NEVER GIVE ANYTHING

BY MOUTH TO AN UNCONSCIOUS PERSON. RINSE MOUTH WITH WATER. CONSULT A PHYSICIAN.

MOST IMPORTANT SYMPTOMS AND EFFECTS, BOTH ACUTE AND DELAYED THE MOST IMPORTANT KNOWN SYMPTOMS AND EFFECTS ARE DESCRIBED IN THE LABELLING (SEE

SECTION 2.2) AND/OR IN SECTION 11

INDICATION OF ANY IMMEDIATE MEDICAL ATTENTION AND SPECIAL TREATMENT NEEDED NO DATA AVAILABLE

SECTION 5. FIRE AND EXPLOSION DATA

EXTINGUISHING MEDIA

SUITABLE EXTINGUISHING MEDIA FOR SMALL (INCIPIENT) FIRES, USE MEDIA SUCH AS "ALCOHOL" FOAM, DRY CHEMICAL, OR CARBON DIOXIDE. FOR LARGE FIRES, APPLY WATER FROM AS FAR AS POSSIBLE. USE VERY LARGE QUANTITIES (FLOODING) OF WATER APPLIED AS A MIST OR SPRAY; SOLID STREAMS OF WATER MAY BE INEFFECTIVE. COOL ALL AFFECTED CONTAINERS WITH FLOODING QUANTITIES OF WATER.

SPECIAL HAZARDS ARISING FROM THE CARBON OXIDES, NITROGEN OXIDES (NOX)

SUBSTANCE OR MIXTURE

ADVICE FOR

WEAR SELF-CONTAINED BREATHING APPARATUS FOR FIREFIGHTING IF NECESSARY.

FIREFIGHTERS FIREFIGHTING IF NECESSA

FURTHER INFORMATION USE WATER SPRAY TO COOL UNOPENED CONTAINERS.

SECTION 6. ACCIDENTAL RELEASE MEASURES

PERSONAL PRECAUTIONS, PROTECTIVE EQUIPMENT AND EMERGENCY PROCEDURES USE PERSONAL PROTECTIVE EQUIPMENT. AVOID BREATHING VAPOURS, MIST OR GAS. ENSURE ADEQUATE VENTILATION. REMOVE ALL SOURCES OF IGNITION. EVACUATE PERSONNEL TO SAFE AREAS. BEWARE OF VAPOURS ACCUMULATING TO FORM EXPLOSIVE CONCENTRATIONS. VAPOURS CAN

ACCUMULATE IN LOW AREAS.

FOR PERSONAL PROTECTION SEE SECTION 8.

ENVIRONMENTAL PRECAUTIONS

PREVENT FURTHER LEAKAGE OR SPILLAGE IF SAFE TO DO SO. DO NOT LET PRODUCT ENTER DRAINS.

METHODS AND MATERIALS FOR CONTAINMENT AND CLEANING UP CONTAIN SPILLAGE, AND THEN COLLECT WITH AN ELECTRICALLY PROTECTED VACUUM CLEANER OR BY WET-BRUSHING AND PLACE IN CONTAINER FOR DISPOSAL ACCORDING TO LOCAL REGULATIONS (SEE SECTION 13). KEEP IN SUITABLE, CLOSED CONTAINERS

FOR DISPOSAL.

REFERENCE TO OTHER SECTIONS

FOR DISPOSAL SEE SECTION 13.

SECTION 7. HANDLING AND STORAGE

PRECAUTIONS FOR SAFE HANDLING

AVOID CONTACT WITH SKIN AND EYES. AVOID

INHALATION OF VAPOUR OR MIST.

KEEP AWAY FROM SOURCES OF IGNITION - NO SMOKING. TAKE MEASURES TO PREVENT THE BUILD

UP OF ELECTROSTATIC CHARGE. FOR PRECAUTIONS SEE SECTION 2.2.

CONDITIONS FOR SAFE STORAGE, INCLUDING ANY INCOMPATIBILITIES KEEP CONTAINER TIGHTLY CLOSED IN A DRY AND WELL-VENTILATED PLACE. CONTAINERS WHICH ARE OPENED MUST BE CAREFULLY RESEALED AND KEPT

UPRIGHT TO PREVENT LEAKAGE.

STORE UNDER INERT GAS. SENSITIVE TO CARBON

DIOXIDE PACKAGED UNDER INERT GAS.

Store at 2 - 8 $^{\circ}$ C

SPECIFIC END USE(S)

APART FROM THE USES MENTIONED IN SECTION 1.2

NO OTHER SPECIFIC USES ARE STIPULATED

SECTION 8. EXPOSURE CONTROLS/PERSONAL PROTECTION

CONTROL PARAMETERS

COMPONENTS WITH WORKPLACE CONTROL PARAMETERS

CONTAINS NO SUBSTANCES WITH OCCUPATIONAL EXPOSURE LIMIT VALUES.

EXPOSURE CONTROLS

APPROPRIATE ENGINEERING CONTROLS

HANDLE IN ACCORDANCE WITH GOOD INDUSTRIAL HYGIENE AND SAFETY PRACTICE. WASH HANDS

BEFORE BREAKS AND AT THE END OF WORKDAY.

PERSONAL PROTECTIVE EQUIPMENT

EYE/FACE PROTECTION TIGHTLY FITTING SAFETY GOGGLES. FACESHIELD

(8-INCH MINIMUM). USE EQUIPMENT FOR EYE PROTECTION TESTED AND APPROVED UNDER APPROPRIATE GOVERNMENT STANDARDS SUCH AS

NIOSH (US) OR EN 166(EU).

SKIN PROTECTION HANDLE WITH GLOVES. GLOVES MUST BE

INSPECTED PRIOR TO USE. USE PROPER GLOVE REMOVAL TECHNIQUE (WITHOUT TOUCHING GLOVE"S OUTER SURFACE) TO AVOID SKIN CONTACT WITH THIS PRODUCT. DISPOSE OF CONTAMINATED GLOVES AFTER USE IN

ACCORDANCE WITH APPLICABLE LAWS AND GOOD LABORATORY PRACTICES. WASH AND DRY HANDS.

BODY PROTECTION COMPLETE SUIT PROTECTING AGAINST

CHEMICALS, THE TYPE OF PROTECTIVE EQUIPMENT

MUST BE SELECTED ACCORDING TO THE CONCENTRATION AND AMOUNT OF THE DANGEROUS SUBSTANCE AT THE SPECIFIC

WORKPLACE.

RESPIRATORY PROTECTION WHERE RISK ASSESSMENT SHOWS AIR-PURIFYING

RESPIRATORS ARE APPROPRIATE USE A FULL-FACE RESPIRATOR WITH MULTIPURPOSE COMBINATION (US) OR TYPE ABEK (EN 14387) RESPIRATOR CARTRIDGES AS A BACKUP TO ENGINEERING CONTROLS. IF THE RESPIRATOR IS THE SOLE MEANS OF PROTECTION, USE A FULL-FACE

SUPPLIED AIR RESPIRATOR. USE RESPIRATORS AND COMPONENTS TESTED AND APPROVED UNDER APPROPRIATE GOVERNMENT STANDARDS SUCH AS

NIOSH (US) OR CEN (EU).

CONTROL OF ENVIRONMENTAL

EXPOSURE

PREVENT FURTHER LEAKAGE OR SPILLAGE IF SAFE TO DO SO. DO NOT LET PRODUCT ENTER DRAINS.

SECTION 9. PHYSICAL AND CHEMICAL PROPERTIES

INFORMATION ON BASIC PHYSICAL AND CHEMICAL PROPERTIES

APPEARANCE White solid

ODOUR NO DATA AVAILABLE
ODOUR THRESHOLD NO DATA AVAILABLE
PH NO DATA AVAILABLE

MELTING 34 - 38 °C

POINT/FREEZING POINT INITIAL BOILING POINT AND BOILING RANGE FLASH POINT 74 °C

EVAPORATION RATE NO DATA AVAILABLE FLAMMABILITY (SOLID, NO DATA AVAILABLE

GAS)

UPPER/LOWER NO DATA AVAILABLE

FLAMMABILITY OR EXPLOSIVE LIMITS

VAPOUR PRESSURE NO DATA AVAILABLE VAPOUR DENSITY NO DATA AVAILABLE

RELATIVE DENSITY

WATER SOLUBILITY NO DATA AVAILABLE PARTITION COEFFICIENT: NO DATA AVAILABLE

N- OCTANOL/WATER

AUTO-IGNITION NO DATA AVAILABLE

TEMPERATURE

DECOMPOSITION NO DATA AVAILABLE

TEMPERATURE

VISCOSITY NO DATA AVAILABLE EXPLOSIVE PROPERTIES NO DATA AVAILABLE OXIDIZING PROPERTIES NO DATA AVAILABLE

OTHER SAFETY INFORMATION

NO DATA AVAILABLE

SECTION 10. STABILITY AND REACTIVITY

REACTIVITY NO DATA AVAILABLE

CHEMICAL STABILITY STABLE UNDER RECOMMENDED STORAGE

CONDITIONS.

POSSIBILITY OF HAZARDOUS REACTIONS

NO DATA AVAILABLE

CONDITIONS TO AVOID HEAT, FLAMES AND SPARKS.

INCOMPATIBLE STRONG OXIDIZING AGENTS

MATERIALS

HAZARDOUS OTHER DECOMPOSITION PRODUCTS - NO DATA

DECOMPOSITION AVAILABLE

PRODUCTS IN THE EVENT OF FIRE: SEE SECTION 5

SECTION 11. TOXICOLOGICAL INFORMATION

INFORMATION ON TOXICOLOGICAL EFFECTS

ACUTE TOXICITY NO DATA AVAILABLE

INHALATION: NO DATA AVAILABLE

DERMAL: NO DATA AVAILABLE

NO DATA AVAILABLE

SKIN NO DATA AVAILABLE

CORROSION/IRRITATION

SERIOUS EYE NO DATA AVAILABLE **DAMAGE/EYE IRRITATION**

RESPIRATORY OR SKIN NO DATA AVAILABLE

SENSITISATION

GERM CELL NO DATA AVAILABLE

CARCINOGENICITY

MUTAGENICITY

IARC: NO COMPONENT OF THIS PRODUCT PRESENT AT

> LEVELS GREATER THAN OR EQUAL TO 0.1% IS IDENTIFIED AS PROBABLE, POSSIBLE OR CONFIRMED HUMAN CARCINOGEN BY IARC.

ACGIH: NO COMPONENT OF THIS PRODUCT PRESENT AT

> LEVELS GREATER THAN OR EQUAL TO 0.1% IS IDENTIFIED AS A CARCINOGEN OR POTENTIAL

CARCINOGEN BY ACGIH.

NTP: NO COMPONENT OF THIS PRODUCT PRESENT AT

> LEVELS GREATER THAN OR EQUAL TO 0.1% IS IDENTIFIED AS A KNOWN OR ANTICIPATED

CARCINOGEN BY NTP.

OSHA: NO COMPONENT OF THIS PRODUCT PRESENT AT

> LEVELS GREATER THAN OR EQUAL TO 0.1% IS IDENTIFIED AS A CARCINOGEN OR POTENTIAL

CARCINOGEN BY OSHA.

REPRODUCTIVE TOXICITY NO DATA AVAILABLE

SPECIFIC TARGET ORGAN

TOXICITY - SINGLE

EXPOSURE

NO DATA AVAILABLE

SPECIFIC TARGET ORGAN

TOXICITY - REPEATED

EXPOSURE

NO DATA AVAILABLE

ASPIRATION HAZARD NO DATA AVAILABLE ADDITIONAL INFORMATION

RTECS: NOT AVAILABLE

MATERIAL IS EXTREMELY DESTRUCTIVE TO TISSUE

OF THE MUCOUS MEMBRANES AND UPPER RESPIRATORY TRACT, EYES, AND SKIN., COUGH, SHORTNESS OF BREATH, HEADACHE, NAUSEA

SECTION 12. ECOLOGICAL INFORMATION

TOXICITY NO DATA AVAILABLE

PERSISTENCE AND DEGRADABILITY

NO DATA AVAILABLE

BIOACCUMULATIVE

POTENTIAL

NO DATA AVAILABLE

MOBILITY IN SOIL NO DATA AVAILABLE

RESULTS OF PBT AND VPVB ASSESSMENT

 ${\tt PBT/VPVB} \ {\tt ASSESSMENT} \ {\tt NOT} \ {\tt AVAILABLE} \ {\tt AS}$

CHEMICAL SAFETY ASSESSMENT NOT

REQUIRED/NOT CONDUCTED

OTHER ADVERSE EFFECTS NO DATA AVAILABLE

SECTION 13. DISPOSAL CONSIDERATIONS

WASTE TREATMENT METHODS

PRODUCT THIS COMBUSTIBLE MATERIAL MAY BE BURNED IN A

CHEMICAL INCINERATOR EQUIPPED WITH AN

AFTERBURNER AND SCRUBBER. OFFER SURPLUS AND

NON-RECYCLABLE SOLUTIONS TO A LICENSED

DISPOSAL COMPANY. CONTACT A LICENSED

PROFESSIONAL WASTE DISPOSAL SERVICE TO DISPOSE

OF THIS MATERIAL.

CONTAMINATED PACKAGING

DISPOSE OF AS UNUSED PRODUCT.

SECTION 14. TRANSPORT INFORMATION

DOT (US)

PROPER SHIPPING NAME: POLYAMINES, SOLID, CORROSIVE, N.O.S.((1R,2R)-N,N'-

Dimethyl-1,2-cyclohexanediamine)

UN NUMBER: 3259
CLASS: 8
PACKING GROUP: III
MARINE POLLUTANT: NO
POISON INHALATION NO

HAZARD:

IMDG

PROPER SHIPPING NAME: POLYAMINES, SOLID, CORROSIVE, N.O.S.((1R,2R)-N,N'-

Dimethyl-1,2-cyclohexanediamine)

UN NUMBER: 3259
CLASS: 8
PACKING GROUP: III
MARINE POLLUTANT: NO
EMS-NO: F-A, S-B

IATA

PROPER SHIPPING NAME: POLYAMINES, SOLID, CORROSIVE, N.O.S. (1R,2R)-N,N'-1

Dimethyl-1,2-cyclohexanediamine)

UN NUMBER: 3259 CLASS: 8 PACKING GROUP: III

SECTION 15. REGULATORY INFORMATION

SARA 302 COMPONENTS SARA 302: NO CHEMICALS IN THIS MATERIAL ARE

SUBJECT TO THE REPORTING REQUIREMENTS OF SARA

TITLE III, SECTION 302.

SARA 313 COMPONENTS SARA 313: THIS MATERIAL DOES NOT CONTAIN ANY

CHEMICAL COMPONENTS WITH KNOWN CAS NUMBERS

THAT EXCEED THE THRESHOLD (DE MINIMIS)

REPORTING LEVELS ESTABLISHED BY SARA TITLE III,

SECTION 313.

68737-65-5

SARA 311/312 HAZARDS

FIRE HAZARD, ACUTE HEALTH HAZARD

MASSACHUSETTS RIGHT TO KNOW COMPONENTS

NO COMPONENTS ARE SUBJECT TO THE MASSACHUSETTS RIGHT TO KNOW ACT.

PENNSYLVANIA RIGHT TO KNOW COMPONENTS

CAS-NO. REVISION DATE

(1*R*,2*R*)-*N*,*N*′-Dimethyl-1,2-

cyclohexanediamine

NEW JERSEY RIGHT TO KNOW COMPONENTS

CAS-NO. REVISION DATE

(1R,2R)-N,N'-Dimethyl-1,2-

68737-65-5

cyclohexanediamine

CALIFORNIA PROP. 65 COMPONENTS THIS PRODUCT DOES NOT CONTAIN ANY CHEMICALS KNOWN TO STATE OF CALIFORNIA TO CAUSE CANCER,

BIRTH DEFECTS, OR ANY OTHER REPRODUCTIVE

HARM.

SECTION 16. OTHER INFORMATION

FULL TEXT OF H-STATEMENTS REFERRED TO UNDER SECTIONS 2 AND 3.

ACUTE TOX.

EYE DAM.

FLAM. LIQ.

H227

H302

ACUTE TOXICITY

SERIOUS EYE DAMAGE

FLAMMABLE LIQUIDS

COMBUSTIBLE LIQUID

HARMFUL IF SWALLOWED.

H314 CAUSES SEVERE SKIN BURNS AND EYE DAMAGE.

H318 CAUSES SERIOUS EYE DAMAGE.

HMIS RATING

HEALTH HAZARD: 3

CHRONIC HEALTH

HAZARD:

FLAMMABILITY: 2 PHYSICAL HAZARD 0

NFPA RATING

HEALTH HAZARD: 3 FIRE HAZARD: 2 REACTIVITY HAZARD: 0

MSDS LEGEND

MW: MOLECULAR WEIGHT MF: MOLECULAR FORMULA

VOC: VOLATILE ORGANIC COMPOUNDS

ACGIH: AMERICAN CONFERENCE OF GOVERNMENENTAL INDUSTRIAL

HYGINISTS

CAS: CHEMICAL ABSTRACTS SERIVE REGISTRY NUMBER
OSHA: OCCUPATIONAL SAFETY AND HEALTH ADMINISTRATION

PEL: PERMISSIBLE EXPOSURE LIMIT (OSHA) TLV: THRESHOLD LIMIT VALUE (ACGIH)

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