Chem-Impex International, Inc.

Tel: (630) 766-2112 E-mail: sales@chemimpex.com Shipping and Correspondence: 935 Dillon Drive Wood Dale, IL 60191 Fax: (630) 766-2218 Web site: www.chemimpex.com Manufacturing site: 825 Dillon Drive Wood Dale, IL 60191

Certificate of Analysis

Catalogue Number Lot Number Product	33339 002702-2017042701 (1 <i>R</i> ,2 <i>R</i>)- <i>N</i> , <i>N</i> , <i>N''</i> , <i>N''</i> -Tetramethyl-1,2- cyclohexanediamine
	CAS Number
Molecular Formula	$C_{10}H_{22}N_2$
Molecular Weight	170.3
Appearance	Colorless liquid
Water Content (Karl Fisher)	0.23%
Related Substances	0.22%
Chiral HPLC	99.7% (ee)
Other Enantiomer	S-Enantiomer: 0.3%
Purity by GC	99.78%
Purity by HPLC	99.2%
Storage	Store at RT

RemarksSee material safety data sheet for additional informationFor laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier

tumer.

Bala Kumar Quality Control Manager