

# Chem-Impex International, Inc.

---

Tel: (630) 766-2112

E-mail: sales@chemimpex.com

Shipping and Correspondence:

935 Dillon Drive

Wood Dale, IL 60191

Fax: (630) 766-2218

Web site: www.chemimpex.com

Manufacturing site:

825 Dillon Drive

Wood Dale, IL 60191

---

## Certificate of Analysis

<b>Catalogue Number</b>	33290
<b>Lot Number</b>	000954-10304
<b>Product</b>	<b>4-Hydroxymethyl-phenylacetamidomethyl resin</b> PAM resin

---

<b>Appearance</b>	Pale or yellow beads
<b>Swelling in DCM</b>	7.3 mL/g
<b>Swelling in DMF</b>	6.7 mL/g
<b>Kaiser Test</b>	Negative
<b>Infrared Spectrum</b>	Conforms to structure
<b>Loss on Drying</b>	1.11%
<b>Mesh Size</b>	200 - 400 mesh
<b>Substitution (meq/g)</b>	1.2 mmol/g
<b>% DVB</b>	1% DVB
<b>Storage</b>	Store at 2 - 8 °C

**Remarks** See material safety data sheet for additional information  
For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier



**Bala Kumar**  
Quality Control Manager