## Chem-Impex International, Inc.

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## **Product Specifications**

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Catalogue Number	32508
Product	<b>Pilocarpine hydrochloride</b> (3 <i>S</i> ,4 <i>R</i> )-4,5-Dihydro-3-ethyl-4-(1-methyl-1 <i>H</i> -imidazol-5- 3-Ethyl-4-[(1-methyl-5-imidazolyl)methyl]tetrahydrofuran-2-one
CAS Number	54-71-7
Molecular Formula	$C_{11}H_{16}N_2O_2\bullet HCl$
Molecular Weight	244.72
Warnings	Hygroscopic!
Appearance	White or almost white crystalline powder or colorless crystals
Appearance of Solution	Clear and not more intensely colored than reference solution Y7
Solubility	Very soluble in water and freely soluble in 96% Ethanol
Melting Point	201 - 203 °C
Cation	Iron (Fe) : $\leq 10$ ppm
Acidity	pH 3.5 - 4.5
<b>Optical Rotation</b>	$[a]_D{}^{20} = 88.5 - 91.5$ °
Infrared Spectrum	Conforms to structure
Loss on Drying	$\leq 3\% (105 \text{ °C})$
Readily Carbonizable Substance	The solution has no more color than matching fluid B
Related Substances	Isophilocarpine : $\leq 1\%$ Isopilocarpine Acid : $\leq 0.5\%$ Pilocarpic acid : $\leq 0.1\%$ Any unspecified impurity : $\leq 0.1\%$ Total impurities : $\leq 1\%$
Sulfated Ash	$\leq 0.1\%$
Assay	98 - 102% (Dry basis)
Grade	Meets USP/EP testing specifications
Storage	Store at RT

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Additional Information Test fo chloride : To pass test Other alkaloid : No turbidity is produced in either solution