## Chem-Impex International, Inc.

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## **Product Specifications**

H H OCH HCI

935 Dillon Drive

Catalogue Number 30698

Product Moxifloxacin hydrochloride

1-Cyclopropyl-6-fluoro-8-methoxy-7-[(4aS,7aS)-

825 Dillon Drive

**CAS Number** 186826-86-8

Molecular Formula C<sub>21</sub>H<sub>24</sub>FN<sub>3</sub>O<sub>4</sub>•HCl

**Molecular Weight** 437.89

**Appearance** Slightly yellow to yellow powder or crystals

**Anion** Sulphate:  $\leq 0.04\%$ 

Water Content (Karl

Fisher)

3.5 - 4.5%

**pH** 3.9-4.6 (0.2% aqueous solution)

Infrared Spectrum Conforms to structure

**Related Substances** Moxifloxacin related compound A:  $\leq 0.1\%$ 

$$\label{eq:monotone} \begin{split} & \text{Moxifloxacin related compound B:} \leq 0.1\% \\ & \text{Moxifloxacin related compound C:} \leq 0.1\% \\ & \text{Moxifloxacin related compound D:} \leq 0.1\% \\ & \text{Moxifloxacin related compound E:} \leq 0.1\% \end{split}$$

Other individual impurities:  $\leq 0.5\%$ 

**Residue On Ignition**  $\leq 0.1\%$ 

Assay (anhydrous basis) 98 - 102%

Grade Meets USP specification

**Storage** Store at RT

**Additional Information** The retention time of the major peak in HPLC corresponds to the

standard.

Test for chloride: positive Enantiomer purity :  $\leq 0.15\%$ Total impurities :  $\leq 0.5\%$ 

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