

# Chem-Impex International, Inc.

---

**Tel:** (630) 766-2112

**E-mail:** sales@chemimpex.com

**Shipping and Correspondence:**

935 Dillon Drive

Wood Dale, IL 60191

**Fax:** (630) 766-2218

**Web site:** www.chemimpex.com

**Manufacturing site:**

825 Dillon Drive

Wood Dale, IL 60191

---

## Certificate of Analysis

<b>Catalogue Number</b>	28753
<b>Lot Number</b>	000630-18396
<b>Product</b>	<b>Boc-1-amino-cycloheptane carboxylic acid</b>
	Boc-Achc-OH
<b>CAS Number</b>	199330-56-8
<b>Molecular Formula</b>	C <sub>13</sub> H <sub>23</sub> NO <sub>4</sub>
<b>Molecular Weight</b>	257.33

---

<b>Appearance</b>	White powder
<b>Melting Point</b>	115 - 127 °C
<b>Analysis by Mass Spectra</b>	[M+H] <sup>+</sup> = 257.7
<b>Purity by HPLC</b>	97.8%
<b>Storage</b>	Store at 0-8 °C
<b>Remarks</b>	See material safety data sheet for additional information For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier



**Bala Kumar**  
Quality Control Manager