Chem-Impex International, Inc.

Tel: (630) 766-2112 E-mail: sales@chemimpex.com Shipping and Correspondence: 935 Dillon Drive Wood Dale, IL 60191 Fax: (630) 766-2218 Web site: www.chemimpex.com Manufacturing site: 825 Dillon Drive Wood Dale, IL 60191

Certificate of Analysis

Catalogue Number	26224
Lot Number	001539-038
Product	(S)-1-N-Boc-2-ethylpiperazine
	(2S)-2-Ethyl-1-piperazinecarboxylic acid 1,1-dimethylethyl ester
CAS Number	325145-35-5
Molecular Formula	$C_{11}H_{22}N_2O_2$
Molecular Weight	214.31
Appearance	Light yellow oil
Water Content (Karl Fisher)	0.03%
Analysis by Mass Spectra	Conforms to structure
Loss on Drying	0.02%
¹ H NMR	Conforms to structure
Purity	96.54%
Chiral Purity	97.5% (ee)
Storage	Store at 2-8 °C
Remarks	See material safety data sheet for additional information
	For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier

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Bala Kumar Quality Control Manager