Chem-Impex International, Inc.

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Certificate of Analysis

Catalogue Number	17313
Lot Number	001539-20120516
Product	(<i>R</i>)-2-Methylpiperazine-1-carboxylic acid benzyl ester
	(<i>R</i>)-Benzyl 2-methylpiperazine-1-carboxylate
CAS Number	84477-85-0
Molecular Formula	$C_{13}H_{18}N_2O_2$
Molecular Weight	234.3
Appearance	Light yellow liquid
Water Content (Karl Fisher)	0.01%
Analysis by Mass Spectra	Conforms to structure
Loss on Drying	0.05%
¹ H NMR	Conforms to structure
Purity	98.53%
Chiral Purity	97.5% (ee)
Storage	Store at 2-8 °C
Remarks	See material safety data sheet for additional information
	For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier

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Bala Kumar Quality Control Manager