Chem-Impex International, Inc.

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Manufacturing site: 935 Dillon Drive 825 Dillon Drive Wood Dale, IL 60191 Wood Dale, IL 60191

Certificate of Analysis

15585 **Catalogue Number**

000424-210820-24393 **Lot Number**

Product (R)-Boc-4-(trifluoromethyl)-β-Phe-OH

Boc-D-β-Phe(4-CF3)-OH

CAS Number 501015-19-6 $C_{15}H_{18}F_3NO_4$ **Molecular Formula**

Molecular Weight 333.31

White powder **Appearance**

Solubility Clear solution (0.3 g in 2 mL DMF)

150.4 - 156.8 °C **Melting Point**

Water Content (Karl 0.31%

Fisher)

 $[a]_D^{20} = 30.3 \circ (C=1 \text{ in DMF})$ **Optical Rotation**

Infrared Spectrum Conforms to structure Conforms to standard **Analysis by Mass Spectra**

Loss on Drying 0.28% (75 °C, 2h) ¹H NMR Conforms to structure

Chiral HPLC 100% (ee) **Other Enantiomer** Not detected 99.78% **Purity by HPLC**

Store at 0 - 8 °C **Storage**

Remarks See material safety data sheet for additional information

For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier

Bala Kumar

Quality Control Manager