## Chem-Impex International, Inc.

Tel: (630) 766-2112 Fax: (630) 766-2218

E-mail: sales@chemimpex.com Web site: www.chemimpex.com

**Shipping and Correspondence:**935 Dillon Drive
825 Dillon Drive

Wood Dale, IL 60191 Wood Dale, IL 60191

## Certificate of Analysis

Catalogue Number 11603

Product Boc-L-isoleucine

**Lot Number** 000424-141223-30901

Boc-L-Ile-OH

CAS Number 13139-16-7 Molecular Formula C<sub>11</sub>H<sub>21</sub>NO<sub>4</sub>

Molecular Weight 231.3

**Appearance** White powder

**Solubility** Clear solution (0.3 g in 2 mL of water)

3.758%

**Melting Point** 69-73 °C

Water Content (Karl

Fisher)

**Optical Rotation** [a]<sub>D</sub><sup>20</sup> = +2.81° (C=2 in AcOH), +4.21 (C=1, EtOH)

Infrared Spectrum Conforms to structure
Analysis by Mass Spectra Conforms to standard

<sup>1</sup>H NMR Conforms to structure

**Purity by HPLC** 99.70% **Purity by TLC** > 98%

Storage Store at 0-8°C

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Catalog Number: 11603 Lot Number: 000424-141223-30901

Remarks

See material safety data sheet for additional information

For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier

Bala Kumar

**Quality Control Manager**