

# Chem-Impex International, Inc.

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## Certificate of Analysis

<b>Catalogue Number</b>	06691
<b>Lot Number</b>	000424-220316-16235
<b>Product</b>	<b>L-Serine ethyl ester hydrochloride</b> L-Ser-OEt•HCl
<b>CAS Number</b>	26348-61-8
<b>Molecular Formula</b>	C <sub>5</sub> H <sub>11</sub> O <sub>3</sub> N•HCl
<b>Molecular Weight</b>	169.62

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<b>Appearance</b>	White powder
<b>Solubility</b>	Clear solution (0.3 g in 2 mL water)
<b>Melting Point</b>	128.5 - 129.4 °C
<b>Water Content (Karl Fisher)</b>	0.23%
<b>Optical Rotation</b>	[α] <sub>D</sub> <sup>20</sup> = -4 ° (C=2 in water)
<b>Infrared Spectrum</b>	Conforms to structure
<b>Analysis by Mass Spectra</b>	Conforms to standard
<b>Loss on Drying</b>	0.14% (50 °C, 2h)
<b><sup>1</sup>H NMR</b>	Conforms to structure
<b>Purity by HPLC</b>	99.37%
<b>Storage</b>	Store at 0 - 8 °C
<b>Remarks</b>	See material safety data sheet for additional information For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier



**Bala Kumar**  
Quality Control Manager