Chem-Impex International, Inc.

Tel: (630) 766-2112 E-mail: sales@chemimpex.com Shipping and Correspondence: 935 Dillon Drive Wood Dale, IL 60191 Fax: (630) 766-2218 Web site: www.chemimpex.com Manufacturing site: 825 Dillon Drive Wood Dale, IL 60191

Certificate of Analysis 06509 **Catalogue Number** 111014-11521 Lot Number Z-L-isoleucine dicyclohexylammonium salt **Product** Z-L-Ile-OH•DCHA 26699-00-3 **CAS Number** $C_{14}H_{19}NO_4 \cdot C_{12}H_{23}N$ **Molecular Formula** 446.59 **Molecular Weight** White powder Appearance Clear Solution (0.1g/2mL MeOH) **Solubility** 160.1-160.6 °C **Melting Point** Water Content (Karl 0.16% Fisher) $[a]_{D^{20}} = +5.12^{\circ}$ (C=2 in EtOH) **Optical Rotation** Conforms to structure **Infrared Spectrum** conforms to standard **Analysis by Mass Spectra** Loss on Drying 0.06% (75 °C, 2h) ¹H NMR Conforms to structure **Purity by HPLC** 98.16% Store at 0-8 °C **Storage Remarks** See material safety data sheet for additional information For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier

Bala Kumar Quality Control Manager