Chem-Impex International, Inc.

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935 Dillon Drive 825 Dillon Drive Wood Dale, IL 60191 Wood Dale, IL 60191

Certificate of Analysis

Catalogue Number 05943

Lot Number 120104-11045

Product D-Aspartic acid dimethyl ester hydrochloride

D-Asp(OMe)-OMe•HCl

CAS Number 69630-50-8 **Molecular Formula** C₆H₁₁NO₄·HCl

Molecular Weight 197.66

Appearance White powder

Solubility Clear solution (0.3g in 2mL MeOH)

Melting Point 116.5-117.0 °C

Water Content (Karl

Fisher)

0.06%

Optical Rotation [a] $_{D}^{20} = -14.5^{\circ}$ (C=2 in MeOH)

Infrared Spectrum Conforms to structure
Analysis by Mass Spectra Conforms to structure

Loss on Drying 0.18% (50 °C, 2h)

¹H NMR Conforms to structure

Purity by HPLC 99.33%

Storage Store at 0-8°C

Remarks See material safety data sheet for additional information

For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier

Bala Kumar

Quality Control Manager