Chem-Impex International, Inc.

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935 Dillon Drive 825 Dillon Drive

Wood Dale, IL 60191 Wood Dale, IL 60191

Certificate of Analysis

Catalogue Number 03064

Lot Number 000424-130124-10915

Product L-Glutamic acid di-tert-butyl ester

hydrochloride

 $L\text{-}Glu(OtBu)\text{-}OtBu\bullet HCl$

CAS Number 32677-01-3 **Molecular Formula** C₁₃H₂₅NO₄·HCl

Molecular Weight 295.8

Appearance White to off-white powder

Solubility Clear Solution (0.3 g in 2 mL Methanol)

Melting Point 117-118.3 °C

Water Content (Karl

Fisher)

0.20%

Optical Rotation [a]_D²⁰ = +22.0° (C=1 in MeOH)

Infrared Spectrum Conforms to structure
Analysis by Mass Spectra Conforms to standard

Loss on Drying 0.19% (50 °C for 2 hours)

1H NMR Conforms to structure

Purity by HPLC 98.63%

Storage Store at 0-8 °C

Remarks See material safety data sheet for additional information

For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier

Bala Kumar

Quality Control Manager