

# *Chem-Impex International, Inc.*

---

**Tel:** (630) 766-2112

**E-mail:** sales@chemimpex.com

**Shipping and Correspondence:**

935 Dillon Drive

Wood Dale, IL 60191

**Fax:** (630) 766-2218

**Web site:** www.chemimpex.com

**Manufacturing site:**

825 Dillon Drive

Wood Dale, IL 60191

---

## *Product Specifications*

<b>Catalogue Number</b>	03043
<b>Product</b>	<b>L-Aspartic acid di-<i>tert</i>-butyl ester hydrochloride</b>  L-Asp(OtBu)-OtBu•HCl
<b>CAS Number</b>	1791-13-5
<b>Molecular Formula</b>	C <sub>12</sub> H <sub>23</sub> NO <sub>4</sub> ·HCl
<b>Molecular Weight</b>	281.8
<b>Appearance</b>	White powder
<b>Solubility</b>	Clear solution (0.3 g in 2 mL DMF)
<b>Melting Point</b>	130 - 150 °C
<b>Water Content (Karl Fisher)</b>	≤ 1%
<b>Optical Rotation</b>	[α] <sup>20</sup> <sub>D</sub> = 10 ± 2 ° (C=2 in EtOH)
<b>Infrared Spectrum</b>	Conforms to structure
<b>Analysis by Mass Spectra</b>	Conforms to standard
<b>Loss on Drying</b>	≤ 1% (60 °C, 2h)
<b><sup>1</sup>H NMR</b>	Conforms to structure
<b>Purity by HPLC</b>	≥ 99%
<b>Storage</b>	Store at 0 - 8 °C

**For Laboratory Use Only**