Chem-Impex International, Inc.

Tel: (630) 766-2112 Fax: (630) 766-2218

E-mail: sales@chemimpex.com Web site: www.chemimpex.com

825 Dillon Drive

Shipping and Correspondence: Manufacturing site:

Wood Dale, IL 60191 Wood Dale, IL 60191

Certificate of Analysis

02679 **Catalogue Number**

935 Dillon Drive

001529-502971 **Lot Number**

Boc-*N***-methyl-L-valine Product**

Boc-N-methyl-L-valine

45170-31-8 **CAS Number** $C_{11}H_{21}NO_4$ **Molecular Formula**

Molecular Weight 231.3

White powder **Appearance**

Clear, colorless solution (50 mg/ml in methanol) **Appearance of Solution**

48.9 °C **Melting Point**

Chloroform/Methanol/Toluene/H2O (8:8:8:1) **TLC System**

Toluene/Dioxane/Acetic Acid (95:25:4) Chloroform/Ethylacetate/Acetic Acid (50:50:2)

Plate: Silica gel 60 F₂₅₄

Detected by: UV, ninhydrin, chlorine-tolidine

 $[a]_D^{25} = -95^{\circ} (C=1 \text{ in EtOH abs.})$ **Optical Rotation**

Assay by titration 100.7% **Purity by TLC** > 99%

< 0.2% (D-enantiomer) **Chiral Purity**

Store at RT Storage

Remarks See material safety data sheet for additional information

For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier

Bala Kumar

Quality Control Manager