## **Chem-Impex International, Inc.**

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## Certificate of Analysis

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Catalogue Number	02424
Lot Number	000424-220525-21303
Product	<b>Fmoc-</b> <i>O-tert</i> - <b>butyl-</b> <i>L-trans</i> - <b>4-hydroxyproline</b> Fmoc-L-Hyp(tBu)-OH
CAS Number	122996-47-8
Molecular Formula	C <sub>24</sub> H <sub>27</sub> NO <sub>5</sub>
Molecular Weight	409.48
Appearance	White to yellow-brown powder, Hygroscopic!
Solubility	Clear solution (0.3 g in 2 mL Methanol)
Melting Point	60.7 - 61.8 °C
Elemental Analysis (Found)	< 5% (C, H, N)
Water Content (Karl Fisher)	1.87%
<b>Optical Rotation</b>	$[a]_D^{20} = -25.2 \circ (C=1 \text{ in MeOH})$
Infrared Spectrum	Conforms to structure
Analysis by Mass Spectra	Conforms to standard
<sup>1</sup> H NMR	Conforms to structure
Chiral HPLC	100% (ee)
<b>D-Enantiomer</b>	Not detected
Purity by HPLC	99.3%
Purity by TLC	>98%
Storage	Store at $\leq 4 ^{\circ}C$

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Remarks

See material safety data sheet for additional information

For laboratory use only

The foregoing is a copy of the Certificate of Analysis as provided by our supplier

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Bala Kumar Quality Control Manager