

# Chem-Impex International, Inc.

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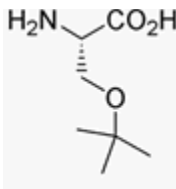
**Web site:** www.chemimpex.com

**Manufacturing site:**

825 Dillon Drive

Wood Dale, IL 60191

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## Product Specifications

<b>Catalogue Number</b>	00429
<b>Product</b>	<b>O-tert-Butyl-L-serine</b>
	L-Ser(tBu)-OH
<b>CAS Number</b>	18822-58-7
<b>Molecular Formula</b>	C <sub>7</sub> H <sub>15</sub> NO <sub>3</sub>
<b>Molecular Weight</b>	161.2

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<b>Appearance</b>	White powder
<b>Solubility</b>	Clear solution (0.1 g in 2 mL Water)
<b>Melting Point</b>	218-222 °C
<b>Optical Rotation</b>	[α] <sub>D</sub> <sup>20</sup> = -16.5 ± 1° (C=1 in H <sub>2</sub> O)
<b>Infrared Spectrum</b>	Conforms to structure
<b>Analysis by Mass Spectra</b>	Conforms to standard
<b>Loss on Drying</b>	≤ 2.0% (70 °C, 2h)
<b><sup>1</sup>H NMR</b>	Conforms to structure
<b>D-Enantiomer</b>	≤ 0.5%
<b>Purity by HPLC</b>	≥ 99%
<b>Purity by TLC</b>	≥ 98%
<b>Chiral Purity</b>	≥ 99% (ee)
<b>Storage</b>	Store at 0-8 °C

**For Laboratory Use Only**